

\_\_\_\_\_

Wednesday, September 09, 2009 11:11:30 A

**Accept**

**Setup Start**

**Stop**

**Cust Item ID:**

**Start Date:** 9/10/2009      **Start Qty:** 60.00

**Customer:**

**Required Date:** 9/18/2009      **Req'd Qty:** 60.00

**Reference:**

**Approvals:**

### Process Plan:

Date: 19-9-09

### Tooling:

Date:

Run Start

\_\_\_\_\_


**QC:**

**Date:****SPC (Y/N):**

Date:

**Stop**



120	QC8- Inspect parts - second check	0.00	
 QC	Memo	0.00	SL 09/09/21
Quality Control			

**Work Order ID 51910**

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Wednesday, September 09, 2009 11:11:30 A

Item ID: D2745

Accept



Setup Start



Revision ID: B

Stop



Item Name: Bushing

Start Date: 9/10/2009 Start Qty: 60.00



Cust Item ID:

Required Date: 9/18/2009 Req'd Qty: 60.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>5746</u>	0.00							
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

P. J. 9/9/21 (63)

09/09/21 [Signature]

mf  
09-09-21

# Picklist Print

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Work Order ID: 51910



Parent Item: D2745RevB



Parent Item Name: Bushing

Start Date: 9/10/2009

Required Date: 9/18/2009

Comments:

Start Qty: 60.00

Required Qty: 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	159.0451	6.0568			

303 Round Bar 0.750

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

159.0451

107077

0

107857

18.49

108220

10.69

108877

14.41

110166

10.16

110680

9.29

111323

7.9301

112567

88.075

6.0568 DJP 09/09/09



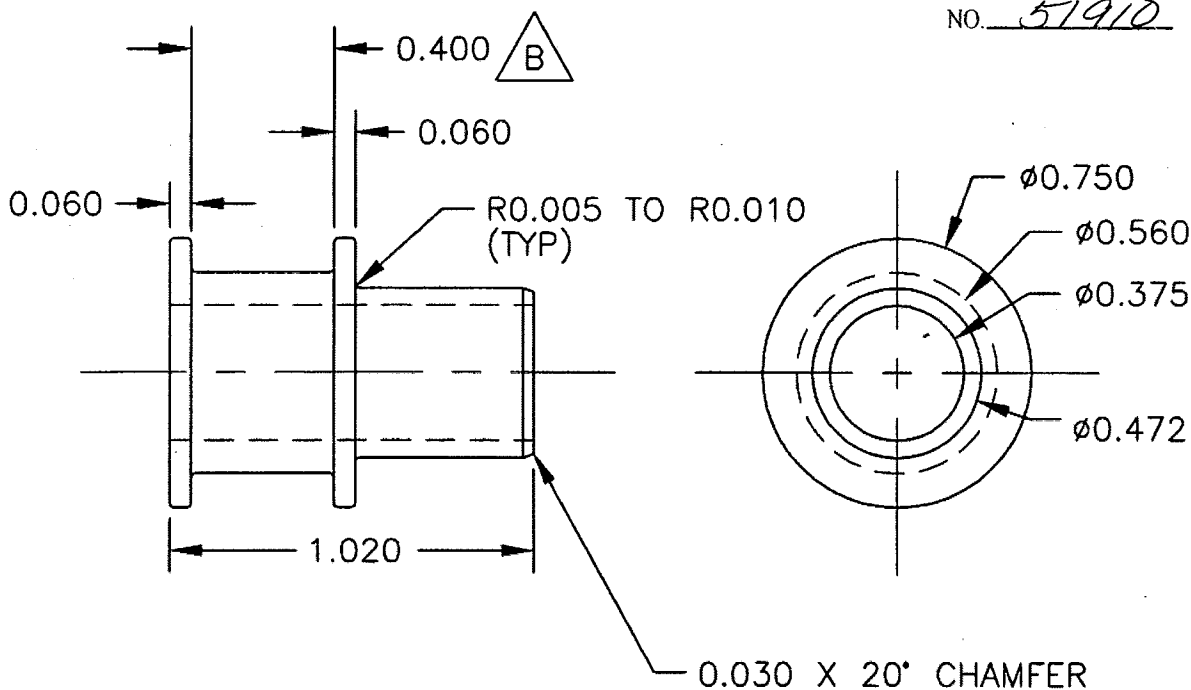




DESIGN <i>DA</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DA</i>	APPROVED <i>KE</i>	DRAWING NO. D2745	REV. B SHEET 1 OF 1
DATE 98.10.23		TITLE BUSHING	SCALE 2:1
A	98.04.16	NEW ISSUE	
B	98.10.23	DIM 0.400 WAS 0.380	

RELEASED  
98.11.03 DS

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 51910



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
RADIUS ALL INSIDE EDGES 0.005 TO 0.010  
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020  
ALL DIMENSIONS ARE IN INCHES